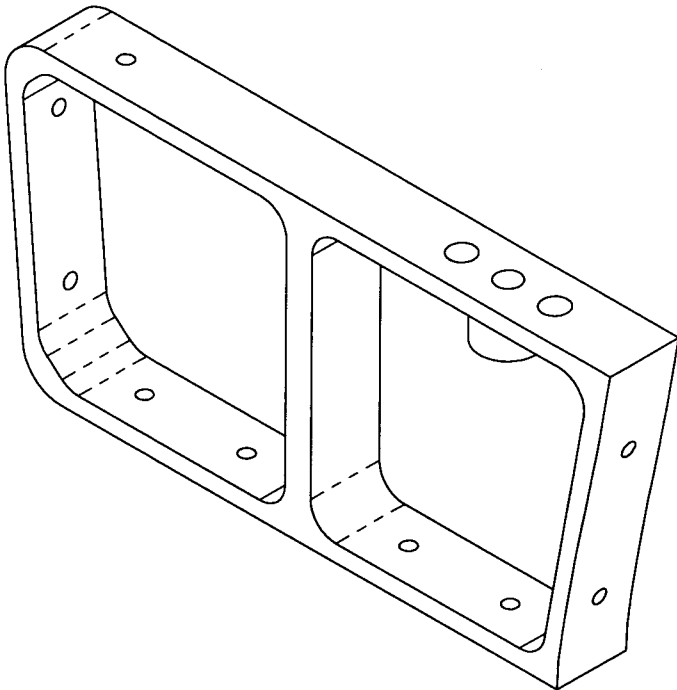
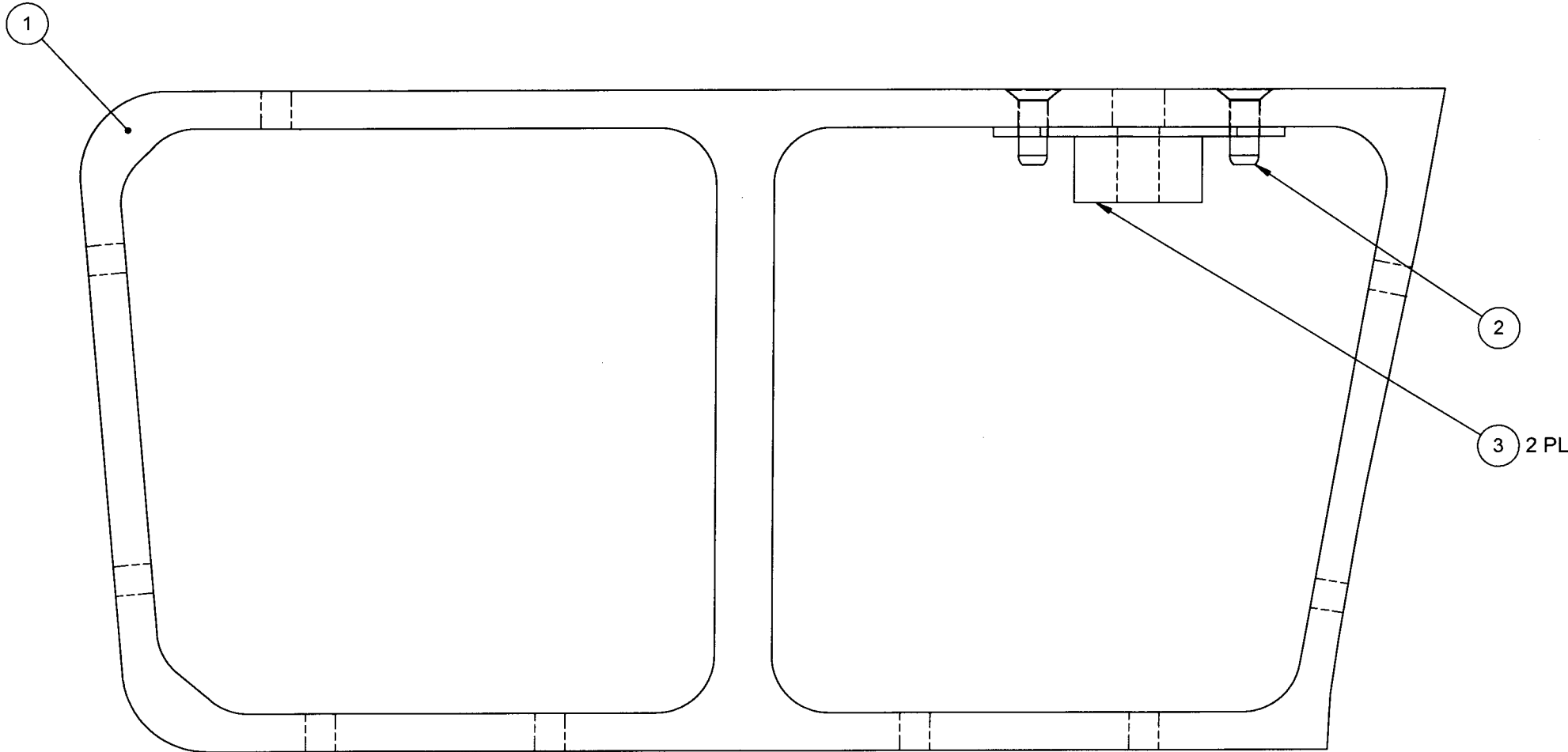


ITEM	QTY -041	P/N	DESCRIPTION
	X	D4477-041	SMALL RIB ASSY
1	1	D4477-1	SMALL RIB (LOWER DOOR)
2	2	MS20426AD3-4	RIVET, CSK
3	1	MS21059L08	NUTPLATE

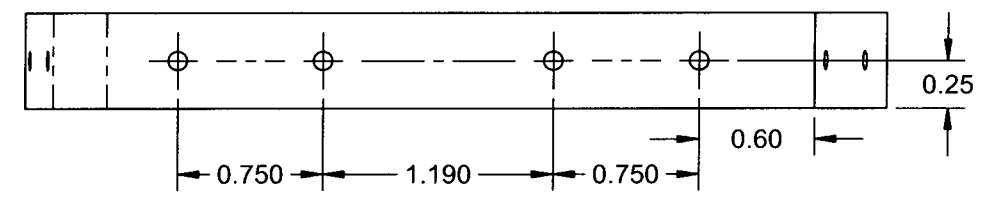
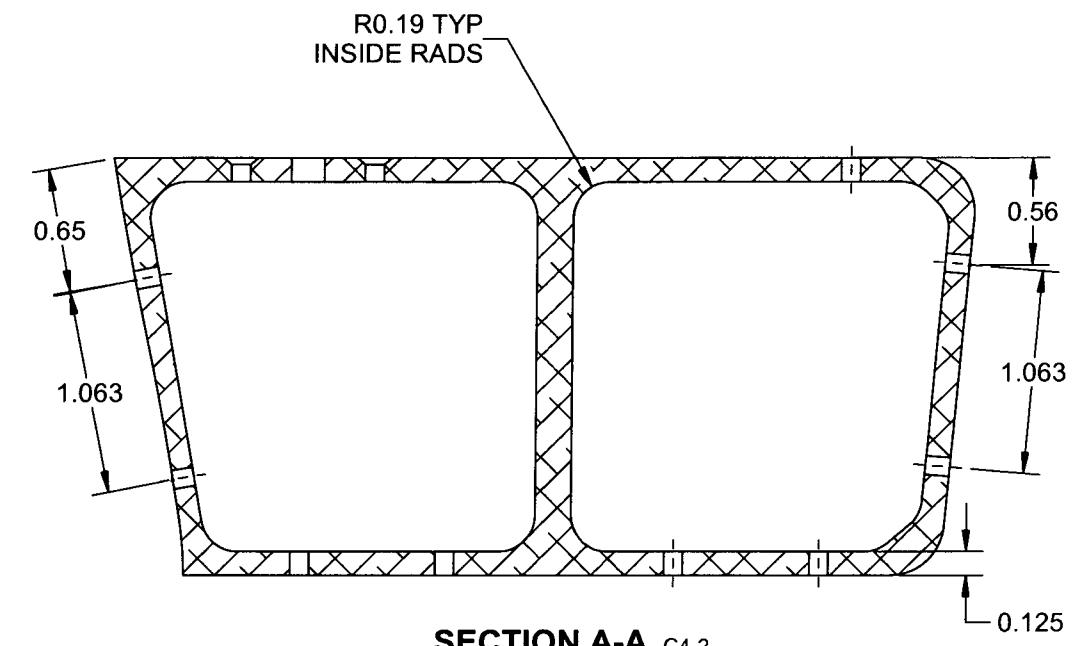
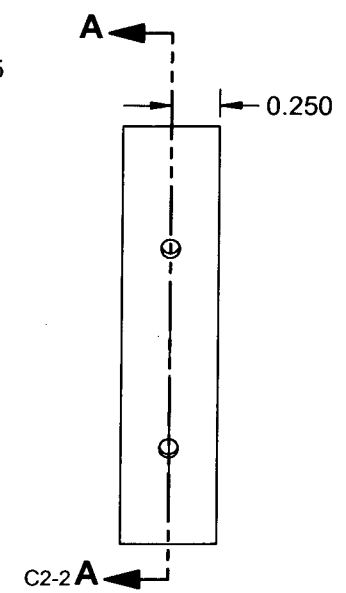
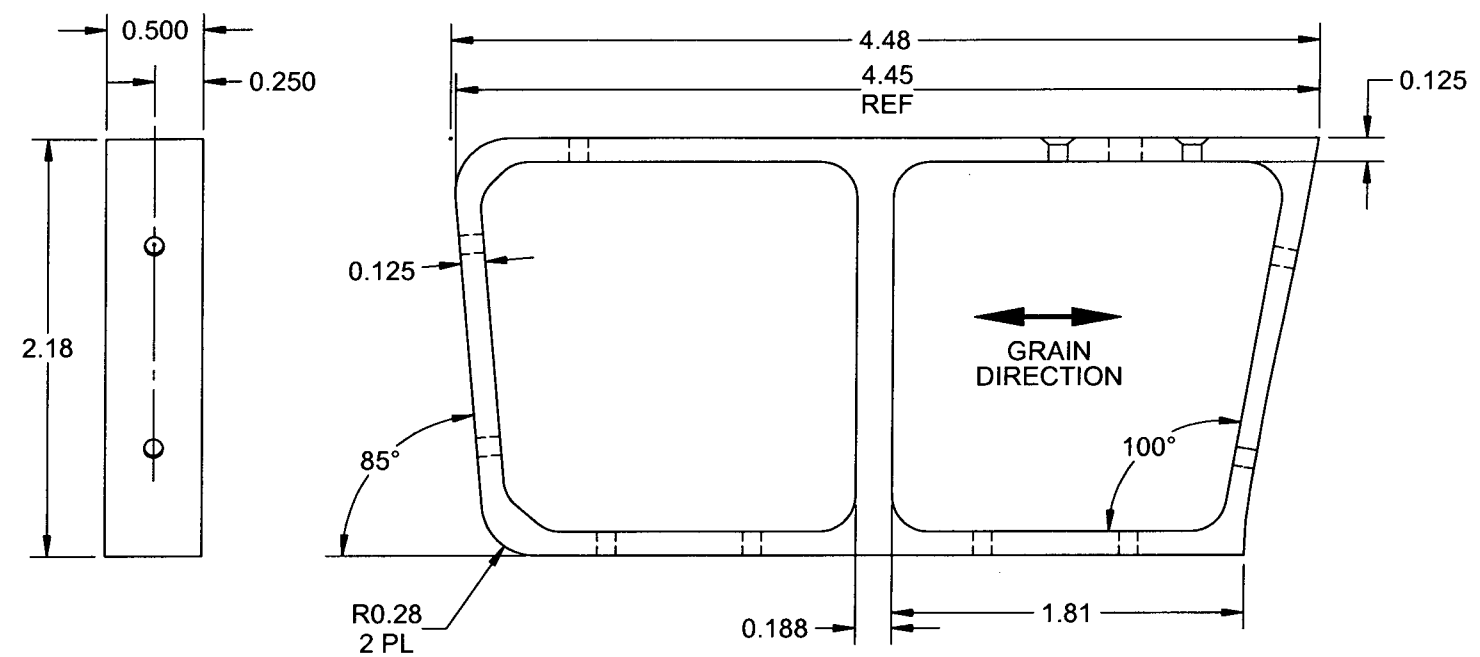
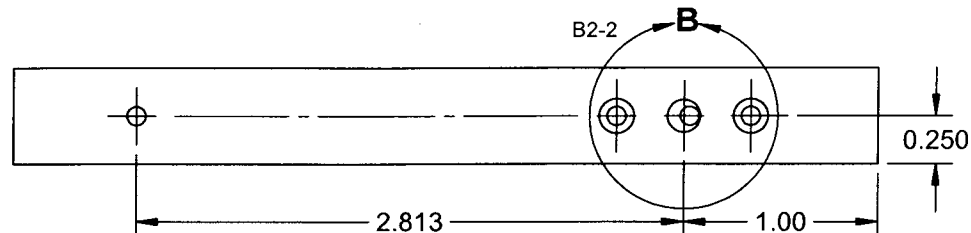


**D4477-041 SMALL RIB ASSY**

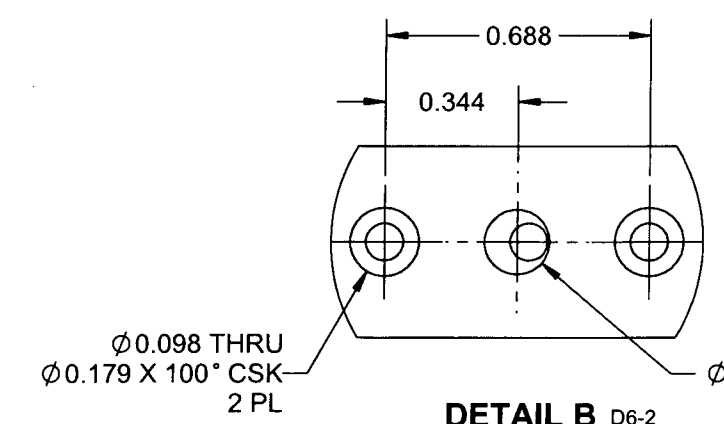
RELEASED  
2012-09-18  
*mp*

- NOTES:  
 1) MATERIAL: N/A  
 2) FINISH: N/A  
 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED  
 4) UNITS: INCHES UNLESS OTHERWISE NOTED  
 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX  
 6) IDENTIFICATION: N/A  
 7) WEIGHT: 0.10 lbs

B	GENERAL REVISION SEE REV. A FOR DETAILS.	AJS	12.09.10
A	NEW ISSUE	AJS	12.03.05
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	<i>A.P.</i>	DRAWING NO. <b>D4477</b> REV. B SHEET 1 OF 2	
MFG. APPR.	<i>[Signature]</i>		
APPROVED	<i>[Signature]</i>	TITLE <b>SMALL RIB ASSY</b> SCALE NTS	
DE APPR.	<i>[Signature]</i>		
DATE	12.09.10	COPYRIGHT © 2012 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	



8 D4477-1 SMALL RIB (LOWER DOOR)



DETAIL B D6-2 (SCALE 2X)

- NOTES:
- 1) MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR  
PER QQ-A-225/8 OR AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116)  
OR QQ-A-200/8 OR AMS-QQ-A-200/8 (OR AMS 4160)  
OR ASTM B211 OR ASTM B221  
REF DART SPEC M6061T6B
  - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1  
PRIME TEMPO GREY (4.2.1.3.2) PER DART QSI 005 4.2
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: N/A
  - 7) WEIGHT: 0.09 lbs
  - 8) ALL NON-DIMENSIONED FEATURES DEFINED PER CAD FILE "D4477-1-REVB.STP"
  - 9) RAW MATERIAL SURFACE FINISH SUFFICIENT FOR THIS PART  
(NOT NECESSARY TO FACE MATERIAL)

RELEASED  
2012-09-18  
MM

DESIGN	AJS	<b>DART AEROSPACE LTD</b>	
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	AP	DRAWING NO.	REV. B
MFG. APPR.	AP	<b>D4477</b>	SHEET 2 OF 2
APPROVED	AP	TITLE	SCALE
DE APPR.	AP	<b>SMALL RIB ASSY</b>	NTS
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